



### **Product Segments**

- Care Motion
- Comfort Motion
- Ergo Motion
- Industrial Motion

TiMOTION's TA16 series linear actuator is similar to the TA2 linear actuator, but is specifically designed for low-noise applications where a compact linear actuator is needed. It is available with optional IP66 protection and Hall sensors for position feedback. Certificates for the TA16 include IEC60601-1, ES60601-1, IEC60601-1-2, UL962, and EMC.

#### **General Features**

Max. load 4,500N (push); 2,500N (pull)

Max. speed at max. load 4.9mm/s
Max. speed at no load 58.2mm/s

Retracted length  $\geq$  Stroke + 112mm

IP rating IP66D

Certificate IEC60601-1, ES60601-1, IEC60601-1-2,

UL962, EMC

Stroke 20~600mm

Output Signals POT, Hall sensor(s), NPN Hall sensors

Options Motor brake

Voltage 12 / 24 / 36 / 48V DC; 12 / 24V DC (PTC)

Color Silver

Operational temperature range +5°C~+45°C

at full performance

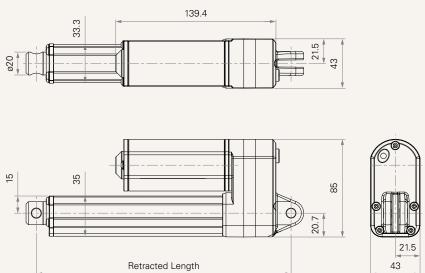
With very low noise, small size for easy installation

Suitable for patient hoist application

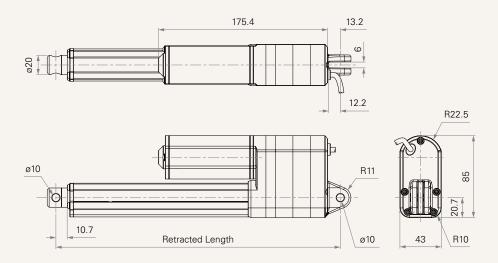
1

### Drawing

Dimensions without Output Signal or with Hall Sensors (mm)



### Dimensions with POT (mm)





#### Load and Speed

CODE	Load (N)		Self Locking	Typical Current (A)		Typical Speed (mm/s)	
	Push	Pull	Force (N)	No Load 32V DC	With Load 24V DC	No Load 32V DC	With Load 24V DC
Motor Speed (3	800RPM, Duty C	Sycle 10%)					
Α	2500	2500	2500	1.7	2.6	5.2	3.0
В	2000	2000	2000	1.7	2.6	8.3	4.7
C	1500	1500	1500	1.7	2.6	11.9	7.0
D	1000	1000	1000	1.7	2.6	17.7	10.3
E	500	500	500	1.7	3.5	58.2	28.8
Motor Speed (5	200RPM, Duty C	Sycle 10%)					
G	3500	3500	3500	2.0	4.7	11.0	6.2
J	2000	2000	2000	2.0	3.7	17.0	10.5
K	1500	1500	1500	2.0	3.5	23.5	13.5
L	4500	2500	4500	2.0	5.0	9.5	4.9

#### Note

- 1 #G\_When pull load > 2500N, please discuss with engineer.
- 2 Please refer to the approved drawing for the final authentic value.
- 3 This self-locking force level is reached only when a short circuit is applied on the terminals of the motor. All the TiMOTION control boxes have this feature built-in. The self-locking force is a minimum value and can be actually higher.
- 4 The current & speed in table are tested with 24V DC motor. With a 12V DC motor, the current is approximately twice the current measured in 24V DC. With a 36V DC motor, the current is approximately two-thirds the current measured in 24V DC. With a 48V DC motor, the current is approximately half the current measured in 24V DC. Speed will be similar for all the voltages.
- 5 The current & speed in table and diagram are tested with TiMOTION control boxes, and there will be around 10% tolerance depending on different models of the control box. (Under no load condition, the voltage is around 32V DC. At rated load, the voltage output will be around 24V DC)
- 6 Without load, noise level ≤ 78dBA (by TiMOTION test standard, ambient noise level ≤ 36dBA).
- 7 Standard stroke: Please refer to the table below.

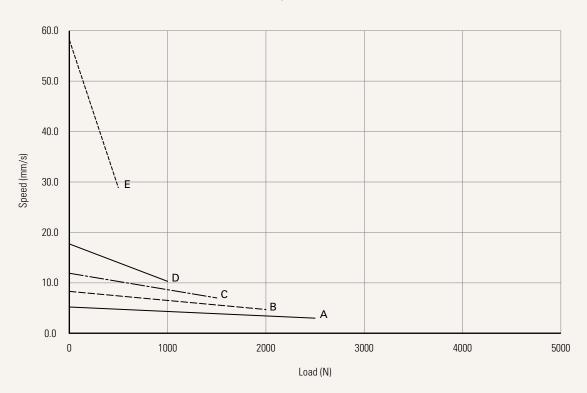
CODE	Load (N)	Min Stroke (mm)	Max Stroke (mm)
E	≤ 500	38	600
D	≤ 1000	20	600
C, K	≤ 1500	20	500
B, J	≤ 2000	20	450
A	≤ 2500	20	400
G	≤ 3500	20	300
L	≤ 4500	20	300



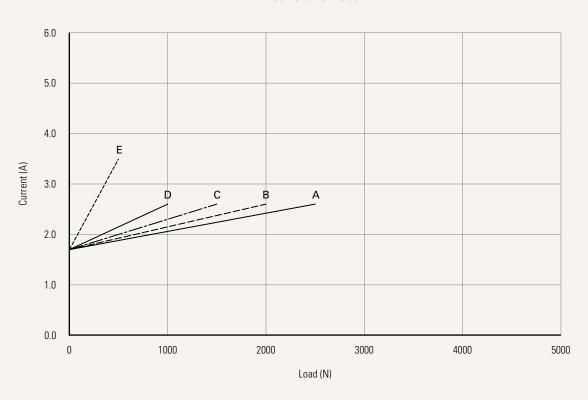
#### Performance Data (24V DC Motor)

Motor Speed (3800RPM, Duty Cycle 10%)

Speed vs. Load



Current vs. Load

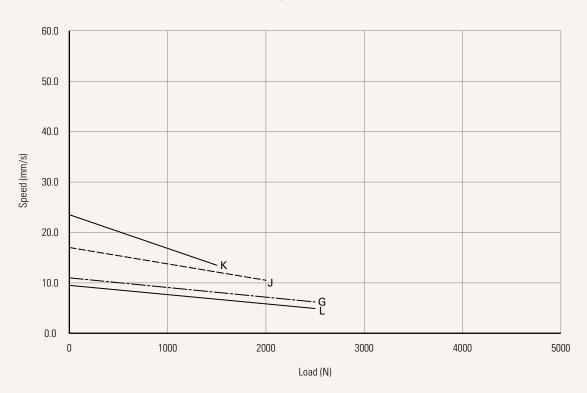




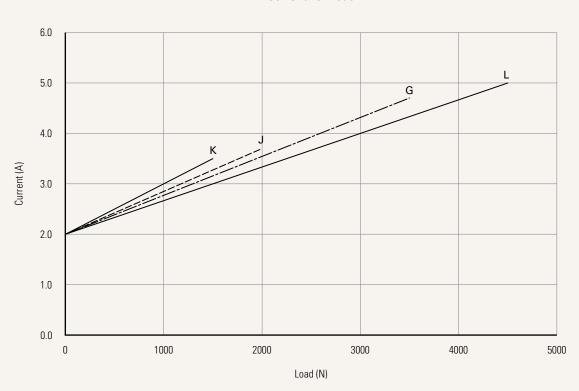
#### Performance Data (24V DC Motor)

Motor Speed (5200RPM, Duty Cycle 10%)

Speed vs. Load



Current vs. Load





## **TA16** Ordering Key



TA16

				Version: 20230327-0			
Voltage	1 = 12V DC	3 = 36V DC	5 = 24V DC, PTC				
	2 = 24V DC	4 = 48V DC	6 = 12V DC, PTC				
Load and Speed	See page 3						
Stroke (mm)	See page 3						
Retracted Length (mm)	See page 7						
Rear Attachment		, width 6.0, depth 12.2, hole 6.4,					
See page 8		, width 6.0, depth 12.2, hole 8.0, o					
oee page o		, width 6.0, depth 12.2, hole 10.0,					
	B = Aluminum, U clevis, width 6.0, depth 12.2, hole 10.2, one piece casting with gearbox, with plastic T-bushing (black), for weather resistant application						
Front Attachment	1 = Aluminum, slotless,	hole 6.4	6 = Aluminum, U clevis, wid	Ith 6.0, depth 13.0, hole 10.0			
(mm)	2 = Aluminum, slotless,	hole 8.0		e 10.2, with plastic T-bushing			
See page 8	3 = Aluminum, slotless,	hole 10.0	(black), for weather resistant application				
	4 = Aluminum, U clevis	, width 6.0, depth 13.0, hole 6.4	C = Steel, U clevis, width 6.	.0, depth 13.0, hole 10.2, black), for weather resistant			
	5 = Aluminum, U clevis	, width 6.0, depth 13.0, hole 8.0	application	ulacky, for weather resistant			
Direction of Rear Attachment (Counterclockwise)	1 = 90°	2 = 0°					
See page 9							
IP Rating	1 = Without	3 = IP66	6 = IP66 (dynamic)				
	2 = IP54	5 = IP66W					
Function of	1 = Two micro switches	cut off the actuator at end of str	oke				
Limit Switches	2 = Two micro switches cut off the actuator at end of stroke + third one in between sends signal						
See page 9	3 = Two micro switches send signal at end of stroke						
	4 = Two micro switches	s send signal at end of stroke + th	ird one in middle sends signal				
Special Function of	0 = Without (Standard)		2 = Standard push only				
Spindle Set	1 = Safety nut		3 = Standard push only + sa	fety nut			
Output Signal	0 = Without	4 = Hall sensor * 1	N = NPN Hall sensor * 2				
3	1 = Pot.	5 = Hall sensor * 2					
Connector	1 = DIN 6P, 90° plug	C – V cable (For direct cut s	system, water proof, anti pull)	G = Audio plug			
See page 9-10	2 = Tinned leads	E = Molex 8P, plug	system, water proof, and pully	d – Addio plug			
occ page 3 10	4 = Big 01P, plug	F = DIN 6P, 180° plug					
Cable Length (mm)			C Ctraight 2000	B~H = For direct cut systen			
Cable Length (IIIII)	0 = Straight, 100 1 = Straight, 500	3 = Straight, 1000 4 = Straight, 1250	6 = Straight, 2000 7 = Curly, 200	See page 9			
	2 = Straight, 750	5 = Straight, 1500	8 = Curly, 400	<del></del>			
Brake	0 = Without	1 = Motor brake	0 – Gurry, 400				
		1 Wotor Brake					
Load Type	T = Push	P = Pull					
Color	0 = Silver grey						



#### Retracted Length (mm)

- 1. Calculate A+B+C+D = Y
- 2. Retracted length needs to  $\geq$  Stroke + Y

A. Rear / Fro	nt Attach.
Front	Rear Attach.
Attach.	1, 2, 3, B
1, 2, 3	+112
В	+115
4, 5, 6, C	+122

B. Load V.S. Stroke				
Stroke (mm)	Load & Speed Type			
	A, B, C, D, E, J, K	G, L		
20~150	-	+13		
151~200	+8	+21		
201~250	+8	+21		
251~300	+13	+26		
301~350	+13	+26		
351~400	+18	+31		
401~450	+23	+36		
451~500	+28	+41		
501~550	+33	+46		
551~600	+38	+51		

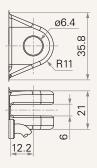
C. Load V.S. Spindle Functions					
Spindle Functions	Load & Speed Type				
	A, B, C, D, E, J, K	G, L			
0	-	-			
1	+10	+5			
2	+2	+2			
3	+12	+7			

D. Output Signal	s
CODE	
0, 4, 5	-
1	+36

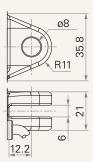


#### Rear Attachment (mm)

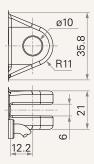
1 = Aluminum, U clevis, width 6.0, depth 12.2, hole 6.4, one piece casting with gearbox



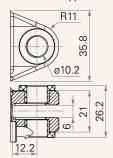
2 = Aluminum, U clevis, width 6.0, depth 12.2, hole 8.0, one piece casting with gearbox



3 = Aluminum, U clevis, width 6.0, depth 12.2, hole 10.0, one piece casting with gearbox

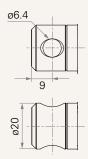


B = Aluminum, U clevis, width 6.0, depth 12.2, hole 10.2, one piece casting with gearbox, with plastic T-bushing (black), for weather resistant application

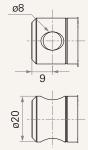


#### Front Attachment (mm)

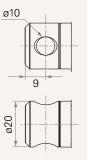
1 = Aluminum, slotless, hole 6.4



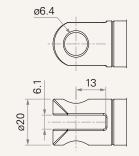
2 = Aluminum, slotless, hole 8.0



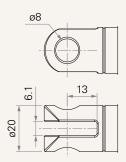
3 = Aluminum, slotless, hole 10.0



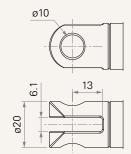
4 = Aluminum, U clevis, width 6.0, depth 13.0, hole 6.4



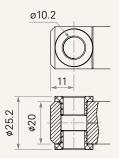
5 = Aluminum, U clevis, width 6.0, depth 13.0, hole 8.0



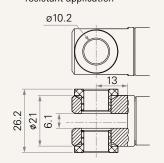
6 = Aluminum, U clevis, width 6.0, depth 13.0, hole 10.0



B = Aluminum, slotless, hole 10.2, with plastic T-bushing (black), for weather resistant application

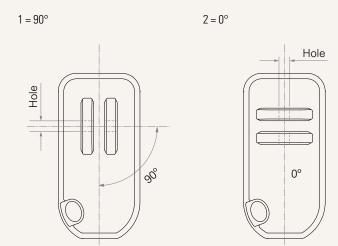


C = Steel, U clevis, width 6.0, depth 13.0, hole 10.2, with plastic T-bushing (black), for weather resistant application





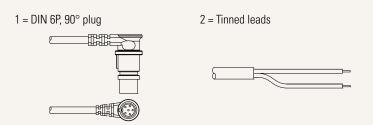
#### **Direction of Rear Attachment (Counterclockwise)**

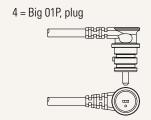


#### **Function of Limit Switches**

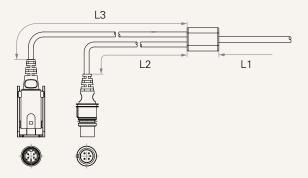
Wire Defin	itions					
CODE Pin						
	1 (Green)	2 (Red)	3 (White)	4 (Black)	5 (Yellow)	<b>6</b> (Blue)
1	extend (VDC+)	N/A	N/A	N/A	retract (VDC+)	N/A
2	extend (VDC+)	N/A	middle switch pin B	middle switch pin A	retract (VDC+)	N/A
3	extend (VDC+)	common	upper limit switch	N/A	retract (VDC+)	lower limit switch
4	extend (VDC+)	common	upper limit switch	medium limit switch	retract (VDC+)	lower limit switch

#### Connector





C = Y cable (For direct cut system, water proof, anti pull)

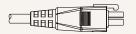


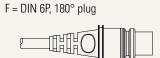
Cable Length for Direct Cut System (mm)					
CODE	L1	L2	L3		
В	100	100	100		
С	100	1000	400		
D	100	2700	500		
E	1000	100	100		
F	100	600	1000		
G	1500	1000	1000		
Н	100	100	1200		



### Connector

E = Molex 8P, plug





G = Audio plug

